

广东西格智能包装机械有限公司

GUANGDONG SIG INTELLIGENT PACKAGING MACHINERY CO.,LTD

西格包装-专业自动化
包装设备研发制造商

网址：<http://www.sigpack.cn>



企业品牌介绍

成立时间：2013年

公司地址：中国广东省佛山市南海区小塘工业大道五星段82号万洋创智园2栋

主营机型：点数包装机、称重包装机及定制化包装机

适用领域：五金/食品/医药/家具/化妆品/玩具/卫浴/电子/各种配件等

• 生产理念

没有优秀的个人，只有优秀的团队。每一台机器从分析→讨论→定型→设计制图→核实数据→{制造机箱-制造零部件-电器件-气动元器件-控制电路-软件程序-钣金-再到精细的打造和调整}→机械出厂→售后培训。在这整个过程团队专心一致，怀着务实的精神，严格按照标准进行装配。从生产中寻找问题，从总结中完善自我。力求做到更好，以质量赢得客户的信赖。

• 经营理念

“做最优质的产品，创一流的品牌”，力争做到人无我有，人有我优，人优我精。每一台机械出厂都意味着西格全体人员的努力得到了丰盛的收获。我们坚信只要团结一致，精益求精，不断进取，总能赢得客户的认可。

• 企业目标

- 1) 坚持“诚信做人，务实做事”的精神为客户提供可靠的产品和技术服务。
- 2) 依靠成熟的技术，先进的理念和丰富的经验，为客户提供优秀解决方案。
- 3) 始终坚持以强化科技创新为市场的切入点，奉行质量为基、服务为本，力求缔造品质与价值完美结合的包装设备。
- 4) 保持良好的服务体系，踏实做好售前与售后工作，让客户买得放心，用得舒心，修得省心。

• 企业愿景

“不断倾听和满足客户的需求，赢得客户尊敬”
“组织户外活动丰富员工生活，关爱员工健康”
“推动发展与合作伙伴共成长，获得行业尊敬”
“全心全意专注研究包装机械，做包装机的最好朋友”

• 企业使命

通过智能化设备自动作业取代原始的手工包装，并提高包装生产效率。

Corporate introduction

Establishment: April 2013

Address: Building 2, Wanyang Innovation Park, No. 82, Five-Star Section, Xiaotang Industrial Avenue, Nanhai District, Foshan City, Guangdong Province, China

Main models: counting packaging machines, weighing packaging machines and customized packaging machines

Applications: hardware, food, medicine, furniture, cosmetics, toys, bathroom, electronics, various accessories, etc

· Production concept

There are no excellent individuals, only excellent teams. Each machine goes through the following processes: analysis, discussion, finalization, design and drawing, verification of data, {manufacturing chassis, manufacturing parts, electrical components, pneumatic components, control circuit, software program, sheet metal, and then to fine creation and adjustment}, delivery of machinery, and after-sales training. In the whole process, the team is focused, pragmatic, and assembled in strict accordance with standards. They find problems from production and improve themselves from summary. They strive to do better and win the trust of customers with quality.

· Business philosophy

"Produce the highest quality products and create top-notch brands." We strive to be unique in what others lack, to be excellent in what others have, and to be perfect in what others are good at. The delivery of every machine signifies the fruitful efforts of all SIGMAC personnel. We firmly believe that as long as we unite, strive for excellence, and keep making progress, we will always win the recognition of our customers.

· Enterprise's goal

- 1) Adhere to the spirit of "being honest and pragmatic" to provide customers with reliable products and technical services.
- 2) Rely on mature technology, advanced concepts and rich experience to provide customers with excellent solutions.
- 3) Always adhere to strengthening technological innovation as the entry point into the market, pursue quality and service as the basis, and strive to create packaging equipment that perfectly combines quality and value.
- 4) Maintain a good service system and do a solid job in pre-sales and after-sales work so that customers can buy with confidence, use comfortably, and repair with ease.

· Corporate vision

"Continuously listen to and meet customer needs and win their respect."

"Organize outdoor activities to enrich employees' lives and care for their health."

"Promote development and grow together with partners to gain respect in the industry."

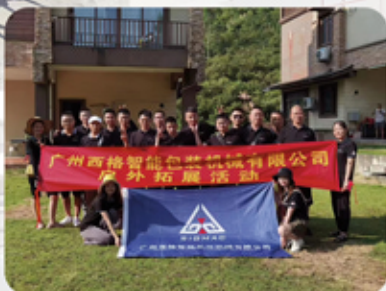
"Concentrate wholeheartedly on the research of packaging machinery and be the best friend of packaging machines."

· Our Mission

Automatic operation through intelligent equipment replaces original manual packaging and improves packaging production efficiency.



专注研发设备/Focus on R&D equipment 智能包装未来/Smart packaging for the future



Honor

荣誉证书

Certificates

CE认证
CE certification



高新技术
High-tech



注册商标
Trademark



超过30多张专利证书/More than 30 patent certificates



合作品牌/Cooperation Brand



目 录

袋子最大尺寸:袋宽×袋长, 单位: mm

250×350(520系列)

称重补点数/称重..... 01 01..... 光幕点数/手投

150×280(320系列)

单盘点数/双盘点数定位..... 03 05..... 三盘/四盘点数/定位

量杯颗粒/摆杯下料..... 06 07..... 双头/四头称重

六头称重/称重补数..... 08 09-10..... 多盘带拖

90×145(280系列)

单盘点数四边封..... 11 11..... 多盘点数平刀

150×280(260系列)

单盘/双盘点数/定位..... 13 15..... 三盘/四盘点数/定位

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180×250(给袋系列)

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250×350(520 series)

Weighing01 01.....Fiber Optic Counting or Manual Feeding

150×280(320 series)

1 or 2 vibrating feeders with FOC or CP¹.....03 05.....3 or 4 vibrating feeders with FOC or CP
Measuring or swing cup for granules.....06 07.....2 heads or 4 heads of weighing
6 heads or replenishing with weighing.....08 09-10.. Multiple vibrating feeders with chain hoppers

90×145(280 series)

Four sides sealing with Fiber Counting..... 11 11.....Multiple vibrating feeders with flat cutter

150×280(260 series)

1 or 2 vibrating feeders with FOC or CP..... 13 15.....3 or 4 vibrating feeders with FOC or CP
Multiple vibrating feeders with counting..... 16 17.....Measuring cup or Spiral unloading rod
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180×250(Prefabricated bags series)

Vibrating feeders with Fiber Counting..... 19 19.....Powder or Granules or Liquid

Canning(Pouch/ Box/ Carton)

Multiple heads of weighing for cartons21 21..... Special-shaped boxes filling

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Various types of multiple feeders with hoppers.... 33 34..... Non-standard customization cases

1. "FOC" stands for "Fiber Optic Counting"; "CP" stands for "Cylinder Positioning"

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·There is a partition at the bottom of the machine holding the bag.
·Batch feeding and loading, first weigh and then add the remaining.
·With cool down and blow structure.

·Select fiber counting or manual feeding based on product features.
·Automatically make bags, fill bags and seal bags to complete mixed packaging.
·The bag has a larger capacity and machine is better equipped with additional equipments.

★适合包装各种不勾搭的五金产品，如紧固件的螺栓、螺母、垫片、膨胀类等；塑胶的膨胀管、卡扣、齿轮、玩具等；家具卫浴配件★
Suitable for packaging all kinds of hardware products that are not hooked up, such as fastener bolts, nuts, plastic expansion tubes, and accessories.

520称重补点数/称重

Counting / weighing repleshing weighing

- 批量喂料与上料，先称后补
- 机器底部置有隔板托重
- 带有冷却吹气结构



520点数/手投

Fiber optic counting / manual feeding

- 按产品特性选择点数或手投
- 可制袋填充封合完成混合包装
- 袋子容量更大，可定制多种功能

性能参数 Performance parameter

包装材料：OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film such as OPP, CPP, PE

薄膜宽度：520 mm (最宽)

Film width: 520 mm (widest)

制袋长度：350 mm以内 (需两次拉袋，屏幕可调长短)

Bag length: less than 350 mm (may pull bags twice)

制袋宽度：140-250 mm (更换成型器改变袋子宽度)

Bag width: 140 - 250 mm (replacement of the former to change width)

包装速度：4-10 包/分钟 (以实际测量为准)

Packing speed: 4 - 10 packs / minute (subject to actual measurement)

计量范围：100 g-6 kg (称重)/封合及容纳 1-N 个 (点数)

Measuring range: 100 g - 6 kg (weighing) / sealing and accommodating 1 - N (count)

封合压纹：直纹或网纹

Sealing embossing: straight or textured

封边宽度：10 mm

Edge width: 10 mm

封合模式：背封

Sealing mode: back sealing

制袋装置：象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式：花纹刀切断

Cutting knife: serrated knife

袋长控制：显示屏设置或光电跟踪光标

Bag length control: touch screen settings or photo-eye tracking cursor

排气方式：针孔排气或海绵排气

Exhaust method: pinhole exhaust or sponge exhaust

气压：0.4-0.8Mpa (空压机由客户提供)

Air pressure: 0.4-0.8 Mpa (air compressor is provided by the customer)

电压：220V 50Hz (国外使用需换配件)

Voltage: 220V 50Hz (60Hz need to replace accessories)

外形尺寸：4540(L)×960(W)×2750(H)mm (含上料机及成品输送机)

Dimensions: 4540 (L) × 960 (W) × 2750 (H) mm (including feeder and finished conveyor)



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520系列 Series



Biggest bag
袋子最大 **大** 250 × 350 mm

- Fiber optic count, similar products can be shared.
- Stainless steel process is durable and wear resistant.
- Each time a product is packaged, the metering is fast and accurate.

320单盘点数

One vibrating feeders with Fiber Counting

- 光幕点数，相似产品相互通用
- 每次包装一种产品，计量快准
- 不锈钢工艺坚固耐磨，寿命长

★适合要求袋子宽度150 mm以内，振动盘

Suitable for packaging all products that require a bag width of 150 mm or less, and the vibrating feeders can automatically organize, such as food candy, milk tablets; pills, capsules; all kinds of hardware products that are not hooked up, fastener bolts, nuts; and toy blocks, furniture accessories.

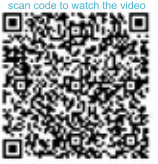


性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film such as OPP, CPP, PE
 薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
 制袋长度: 280 mm以内 (需两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
 制袋宽度: 70-150 mm (更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
 包装速度: 10-80 包/分钟 (以实际测量为准)
Packing speed: 10 - 80 packs / minute (subject to actual measurement)
 计量范围: 1-N (袋子能容纳、机器能封合范围内)
Measuring range: 1 - N (the bag can be loaded and sealed)
 封合压纹: 直纹/网纹/平纹
Sealing embossing: straight or textured or plain
 封边宽度: 10 mm
Edge width: 10 mm

封合模式: 背封或三边封
Sealing mode: back sealing or trilateral sealing
 制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
 切断方式: 花纹刀或密齿刀切断
Cutting knife: serrated knife or dense serrated knife
 袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: touch screen settings or photo-eye tracking cursor
 排气方式: 针孔排气或海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
 气压: 0.4-0.8Mpa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (air compressor is provided by the customer)
 电压: 220V 50Hz (国外使用需换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)
 外形尺寸: 980(L)×810(W)×1500(H)mm (含成品输送机)
Dimensions: 980 (L) × 810 (W) × 1500 (H) mm (including finished conveyor)

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320双盘点数/定位

Two vibrating feeders with count or position

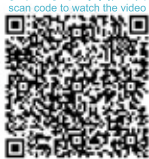
- 双振盘同时理料出料，速度快
- 每次最多可混合包装两种产品
- 性价比高实用性超强的热销款

- Two vibrating bowls organize and feed at the same time, so the speed is fast.
- Mix up to two products at a time.
- Cost-effective, practical and hot sales.

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性能参数 Performance parameter

制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)
 制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
 包装速度: 20-80 包/分钟 (以实际测量为准)
Packing speed: 20 - 80 packs / minute
 封合模式: 背封或三边封
Sealing mode: back sealing or trilateral sealing
 制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
 切断方式: 花纹刀或密齿刀切断
Cutting knife: serrated knife or dense serrated knife
 袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: touch screen settings or photo-eye tracking cursor

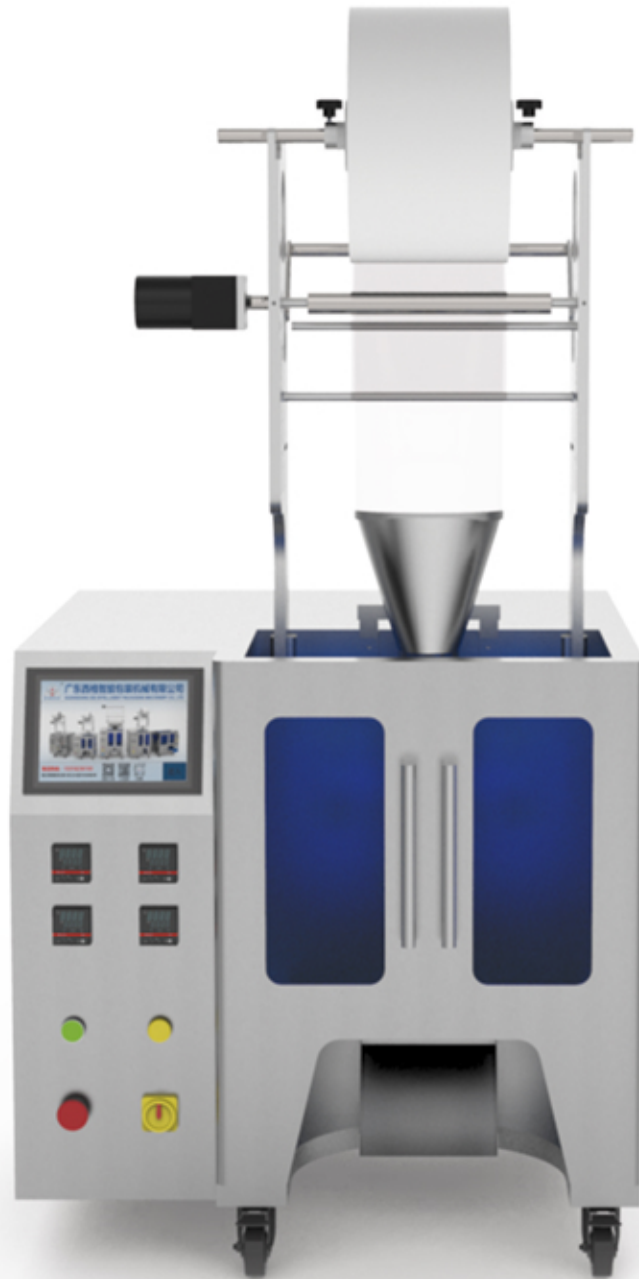


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320系列 Series



经典 实惠 美观
Classic Affordable Beautiful

- Select fiber optic counting or cylinder positioning.
- Three-in-one packaging for furniture accessories most commonly used.
- Mix up to three products at a time.



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★适合要求袋子宽度150 mm以内，振动盘能自动理料的所有产品，如食品糖果，奶片；药片药丸胶囊；五金紧固件螺栓、螺母、垫圈等；家具卫浴配件、玩具★
such as candy, tablets, pills, capsules, all kinds of hardware products that are not hooked up, and toy blocks, furniture accessories.

320三盘点数/定位

Three vibrating feeders with count or position

- 根据产品选择光幕点数或定位
- 每次最多可混合包装三种产品
- 家具配件三合一包装最常使用

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-50 包/分钟 (以实际测量为准)
Packing speed: 10 - 50 packs / minute
计量范围: 1-N (袋子能容纳、机器能封合范围内)
Measuring range: 1 - N (the bag can be loaded and sealed)
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen or photo-eye tracking cursor
排气方式: 针孔排气或海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)
电压: 220V 50Hz (国外60Hz使用需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)

320四盘点数/定位

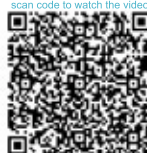
Four vibrating feeders with count or position

- 四振盘同时出料，包装产品多
- 编译程序，振盘缺料自动停机
- 连袋定量等多种功能均可实现

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-40 包/分钟 (以实际测量为准)
Packing speed: 10 - 40 packs / minute
计量方式: 光幕点数/轨道定位计数
Measurement method: fiber optic count / cylinder positioning
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封边宽度: 10 mm
Edge width: 10 mm
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
切断方式: 花纹刀
Cutting knife: serrated knife
袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen or photo-eye tracking cursor
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)
电压: 220V 50Hz (国外60Hz使用需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)

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- Based on the compiler, automatically stop when the disks lacks materials.
- A variety of fuctions such as continuous and fixed quantity can be achieved.
- Four vibrating bowls are fed at the same time, allowing more products to be packaged.



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320量杯转盘

Rotary measuring cups for granules

- 量杯计量，转盘落料
- 袋子平整，美观大气
- 食品级别，干净卫生

性能参数 Performance parameter

包装材料: OPP/ CPP/ PE等可热封复合膜

Film material: heat sealable composite film such as OPP, CPP, PE

薄膜宽度: 320 mm (最宽)

Film width: 320 mm (widest)

制袋长度: 280 mm以内 (单次拉袋140 mm)

Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (更换成型器改变袋子宽度)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 10-40 包/分钟 (以实际测量为准)

Packing speed: 10 - 40 packs / minute (subject to actual measurement)

计量范围: 1-60 ml, 特殊可定制

Measuring range: 1 - 60 ml, other sizes can be customized

封合压纹: 直纹/网纹/平纹

Sealing embossing: straight / textured / plain

封边宽度: 10 mm 或其他规格

Edge width: 10 mm or others

封合模式: 背封或三边封

Sealing mode: back sealing or three sides sealing

切断方式: 花纹刀或密齿刀

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电跟踪光标

Bag length control: touch screen settings or photo-eye tracking cursor

排气方式: 海绵排气

Exhaust method: sponge exhaust

气压: 0.4-0.8 Mpa (空压机由客户提供)

Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)



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- The bag is flat and beautiful.
- Food grade, clean and hygienic.
- Measure the required pellet volume and feed by rotating the measuring cup.

★适合要求袋子宽度150 mm以内, 120目以上易流动的颗粒, 例如中药颗粒冲剂、
Suitable for packaging all products that require a bag width of 150 mm or less, and more than 120 mesh and easy to flow, such
固体饮料如速溶咖啡、奶茶、红糖姜茶、调味料、白糖、大米、食盐、药粉等★
as solid beverage, instant coffee, milk tea, sugar, rice, salt, pepper.

320摆杯下料

Swing cups feeder for granules

- 量杯计量，摆动下料
- 气缸推动，维护简单
- 容易清洗，更换方便

性能参数 Performance parameter

包装材料: OPP/ CPP/ PE等可热封复合膜

Film material: heat sealable composite film

薄膜宽度: 320 mm (最宽)

Film width: 320 mm (widest)

制袋长度: 280 mm以内 (单次拉袋140 mm)

Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (改变宽度需更换成型器)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 10-40 包/分钟 (以实际测量为准)

Packing speed: 10 - 40 packs / minute

计量范围: 1-60 ml, 特殊可定制

Measuring range: 1 - 60 ml, special can be customized

封合模式: 背封或三边封

Sealing mode: back sealing or three sides sealing

制袋装置: 象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式: 花纹刀或密齿刀

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电跟踪光标

Bag length control: screen or photo-eye tracking cursor

排气方式: 海绵排气

Exhaust method: sponge exhaust

气压: 0.4-0.8 MPa (空压机由客户提供)

Air pressure: 0.4-0.8 MPa (please bring your own air compressor)

电压: 220V 50Hz (国外60Hz使用需更换配件)

Voltage: 220V 50Hz (60Hz need to replace accessories)

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scan code to watch the video



· It is driven by a cylinder and is easy to maintain.

· Conveniently disassembled for cleaning and replacement.

· Measure the required pellet volume and feed by swing the measuring cup.



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·The material is transported obliquely.
·PLC intelligent control system, easy to operate.
·Two shock absorbing mechanism operates smoothly and has low noise.

★适合要求袋子宽度150 mm以内，颗粒产品直径 $\Phi 1.2 - \Phi 10$ mm如茶叶、食品、粮食、种子、果品、果脯等化工医药品及小型元器件等一般非黏固性固体物料★
Suitable for non-adhesive solid materials with a bag width of 150 mm or less and a diameter of $\Phi 1.2 - \Phi 10$ mm, such as tea, food, grain, seeds, fruit, preserved, chemical pharmaceuticals and small components.

320双头称重

Two heads of weighing

- 斜抛送料，不挤压损伤物料
- PLC智能控制系统，操作简单
- 双重减震机构运行平稳噪音低

性能参数 Performance parameter

薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
 制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
 制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
 包装速度: 10-25 包/分钟(以实际测量为准)
Packing speed: 10 - 25 packs / minute
 计量范围: 1-50 g/单称
Measuring range: 1 - 50 g (single weighing)
 包装精度: ± 0.2 g
Precision: ± 0.2 g
 封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
 封合模式: 背封或三边封
Sealing mode: back sealing or trilateral sealing
 制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
 切断方式: 花纹刀/密齿刀
Cutting knife: serrated knife or dense serrated knife
 袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
 排气方式: 针孔排气或海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
 气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)

320四头称重

Four heads of weighing

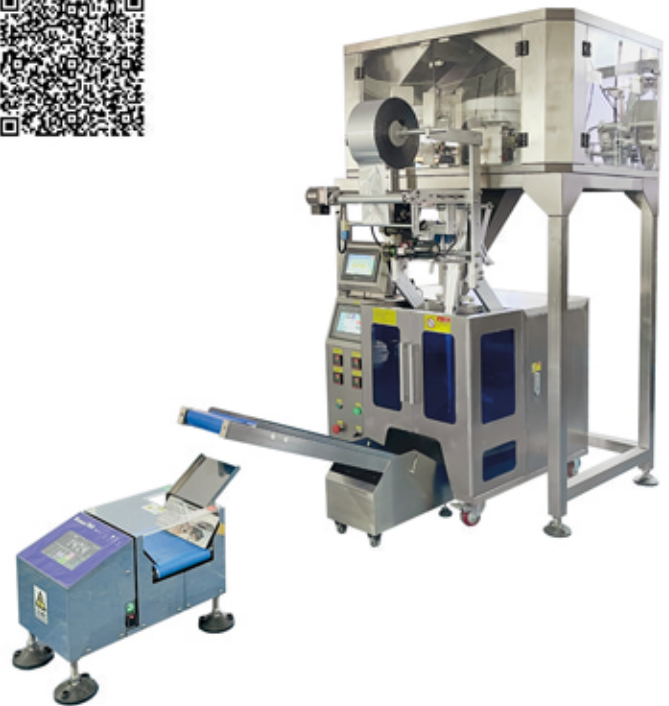
- 螺旋上升物料通道，避免堵料
- 多重减震机构，振动小噪声低
- 设置调整参数并且可记忆存储

扫一扫 看视频



性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
 薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
 制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
 制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
 包装速度: 15-35 包/分钟(以实际测量为准)
Packing speed: 15 - 35 packs / minute
 计量范围: 1-50 g/单称
Measuring range: 1 - 50 g (single weighing)
 包装精度: ± 0.2 g
Precision: ± 0.2 g
 封边宽度: 默认均为10 mm
Edge width: default 10 mm
 封合模式: 背封或三边封
Sealing mode: back sealing or trilateral sealing
 切断方式: 花纹刀/密齿刀
Cutting knife: serrated knife or dense serrated knife
 袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
 气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)
 电压: 220V 50Hz
Voltage: 220V 50Hz



·Spiral rise material channels to avoid blocking.
·Adjustment parameters can be set and memory stored.
·Multiple shock absorption mechanism, low vibration and low noise.



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320六头称重

Six heads of weighing

- 六个称重模块，计量准速度快
- 减震结构，斜抛送料卫生好用
- 适用于食品干货，小型五金件

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- Suitable for dry food, small hardware, etc.
- Shock-absorbing structure, inclined feeding, hygienic and easy to use.
- Equipped with six weighing modules, the measurement is accurate and fast.

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film such as OPP, CPP, PE

薄膜宽度: 320 mm (最宽)

Film width: 320 mm (widest)

制袋长度: 280 mm以内 (单次拉袋140 mm)

Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (更换成型器改变袋子宽度)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 5-22 包/分钟 (以实际测量为准)

Packing speed: 5 - 22 packs / minute (subject to actual measurement)

包装精度: ±0.2 g

Precision: ± 0.2 g

封合压纹: 直纹/网纹/平纹

Sealing embossing: straight / textured / plain

封边宽度: 10 mm 或其他规格

Edge width: 10 mm or others

封合模式: 背封/三边封

Sealing mode: back sealing or trilateral sealing

切断方式: 密齿刀/花纹刀

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电眼跟踪光标

Bag length control: touch screen settings or photo-eye tracking cursor

排气方式: 海绵排气/针孔排气

Exhaust method: sponge exhaust or pinhole exhaust

电压: 220V 50Hz/60Hz

Voltage: 220V 50Hz or 60Hz

320称重补点数/称重

Fiber counting / weighing replenishing weighing

- 自动上料、理料、制袋、封合
- 点数称重互换，称重快点数准
- 即开即用，气动式易调易维护

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性能参数 Performance parameter

薄膜宽度: 320 mm (最宽)

Film width: 320 mm (widest)

制袋长度: 280 mm以内 (单次拉袋140 mm)

Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (改变宽度需更换成型器)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 5-15 包/分钟 (以实际测量为准)

Packing speed: 5 - 15 packs / minute

计量范围: 10-500 g

Measuring range: 10 - 500 g

封合模式: 背封

Sealing mode: back sealing

制袋装置: 象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式: 花纹刀切断

Cutting knife: serrated knife

袋长控制: 显示屏设置或光电眼跟踪光标

Bag length control: screen or photo-eye tracking cursor

排气方式: 针孔排气或海绵排气

Exhaust method: sponge exhaust or pinhole exhaust

- Automatic feeding, metering, bag making and sealing.
- The pneumatic type is ready to use and is easy to adjust and maintain.
- Fiber optic counting and weighing are interchangeable, with fast weighing speed and accurate counting measurement.

- ★ 适合要求袋子宽度150 mm以内，需要包装数量多的紧固件如螺栓、垫圈、螺母，家具卫浴配件等★
- Suitable for bags with a width of 150mm or less, requiring a large number of fasteners, such as bolts, gaskets, nuts, furniture and bathroom accessories.

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- A variety of products are mixed at the same time.
- Chain hoppers collect the products and you can see the details of machine's operation clearly.
- The machine has complete functions, including continuous bag packaging, target value control.



★适合要求袋子宽度150 mm以内，
 各类需要混合包装的固体产品，例如
 紧固件类的螺栓、螺母、垫圈、铆钉，
 玩具类的乐高积木、骰子色子、小玩偶，
 家具配件的三合一、卫浴配件的连接件★

性能参数
 Performance parameter

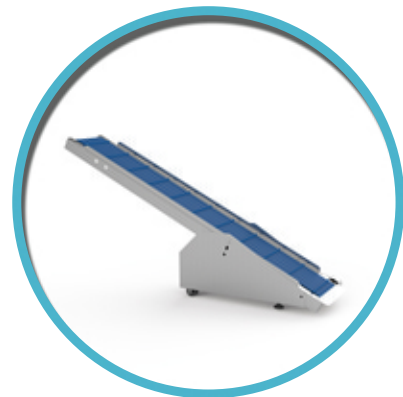
包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
 薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
 制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)
 制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
 包装速度: 8-20 包/分钟 (以实际测量为准)
Packing speed: 8 - 20 packs / minute (subject to actual measurement)
 计量方式: 光幕点数或直轨定位
Measurement method: fiber optic counting / cylinder positioning
 封合模式: 背封
Sealing mode: back sealing



320多盘带拖

Multiple vibrating feeders with chain hoppers

- 多种产品，混合包装
- 拖斗收集，一目了然
- 连袋定量，功能齐全



制袋装置：象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing

切断方式：花纹刀

Cutting knife: serrated knife

袋长控制：显示屏设置

Bag length control: touch screen settings

光标控制：光电眼跟踪

Cursor control: photoelectric eye tracking cursor

排气方式：针孔排气或海绵排气

Exhaust method: pinhole exhaust or sponge exhaust

其他功能：连袋、定量、清斗、配方等

Other functions: continuous, fixed quantity, clean up, preset, etc.

辅助设备：重量检测称、打码机、成品输送机

Additional: weight selection, coding, finished conveyor

用料材质：钣金为不锈钢

Sheet metal: stainless steel

控制方式：PLC智能控制

Control mode: PLC control

操作屏幕：彩色液晶触摸屏

Operation: color LCD touch screen

手工投料：投料平台或皮带

Manual feeding: platform or belt

拖斗长度：根据盘子而定

Chain hoppers length: depending on the disks

拖斗盒子：不锈钢可喷铁氟龙

Hoppers metal: stainless steel (sprayable Teflon)

非标功能：复检系统

Non-standard function: recheck or sorting system

Please see the last page for more styles
其他多盘款式请翻最后一页



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scan code to watch the video





- The four sides are flat and beautiful.
- Accurate measurement of fiber optic counting.
- Sealing and cutting separate to keep the bag airtight.

- Three sides sealing, with flat cutter, can be equipped with easy tearing.
- Multiple vibrating bowls organize materials, and the packaging speed is fast.
- The feeders are placed on a stainless steel support platform and runs smoothly.

★适合四边封包装或平刀袋形，固体产品如奶片、各类硬糖、药丸、药片、胶囊等★

Suitable for four-side sealing or plane knife cutting bag shape, solid products such as milk tablets, different kinds of hard candy, pills, capsules.

280单盘点数四边封

Four sides sealing with 1 feeder and count

- 光幕计数，“一点”都不少
- 四边封合平整美观上档次
- 封切分离，严密不漏气



280多盘点数平刀

Multiple feeders with flat cutter

- 多振动盘理料，包装快准狠
- 三边封合平刀切断可配易撕口
- 不锈钢支架平台，机器运行平稳

性能参数 Performance parameter

包装材料：OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film such as OPP, CPP, PE

薄膜宽度：180 mm（最宽）

Film width: 180 mm (widest)

制袋长度：145 mm以内（根据袋子尺寸而定）

Bag length: less than 145 mm (depending on the size of the bag)

制袋宽度：50-90 mm（改变宽度更换成型器及模具）

Bag width: 50-90 mm (replacement of the former and mold to change width)

包装速度：10-25 包/分钟（以实际测量为准）

Packing speed: 10-25 packs / minute (subject to actual measurement)

计量方式：光幕点数

Measuring method: fiber optic count

封合压纹：直纹/网纹/平纹

Sealing embossing: straight / textured / plain

封边宽度：10 mm

Edge width: 10 mm

封合模式：四边封或三边封

Sealing mode: four-side sealing or trilateral sealing

制袋装置：象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式：平刀或花纹刀

Cutting knife: serrated knife or flat cutter

袋长控制：显示屏设置或光电跟踪光标

Bag length control: touch screen settings or photo-eye tracking cursor

排气方式：海绵排气

Exhaust method: sponge exhaust

气压：0.4-0.8Mpa（空压机由客户提供）

Air pressure: 0.4-0.8 Mpa (air compressor is provided by the customer)

电压：220V 50Hz（国外使用需换配件）

Voltage: 220V 50Hz (60Hz need to replace accessories)

外形尺寸：1000(L)×1200(W)×1665(H)mm（含成品输送机）

Dimensions: 1000 (L) × 1200 (W) × 1665 (H) mm (including finished conveyor)



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280系列 Series



平刀四边或三边
Flat cutter for 3 or 4 sides sealing

- Each time a product is packaged, the metering is fast and accurate.
- Select fiber optic counting or cylinder positioning based on material characteristics.
- Upgrade to four temperature controllers and two vertical sealing machine structures.



260单盘点数/定位

One vibrating feeders with count or position

- 根据物料特性选择点数或定位
- 每次包装一种产品，速度快准
- 已升级为四温控双纵封更实用

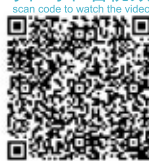
★适合要求袋子宽度150 mm以内，振动盘
Suitable for packaging all products that require a bag width of 150 mm or less, and the vibrating feeders can automatically organize, such as food candy, milk tablets; pills, capsules; all kinds of hardware products that are not hooked up, mother,垫圈等;家具卫浴配件、玩具积木★
fastener bolts, nuts; and toy blocks, furniture accessories.

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film such as OPP, CPP, PE
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内 (需两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm (更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 20-200 包/分钟 (以实际测量为准)
Packing speed: 20 - 200 packs / minute (subject to actual measurement)
计量范围: 1-N (袋子能容纳、机器能封合范围内)
Measuring range: 1 - N (the bag can be loaded and sealed)
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight or textured
封边宽度: 10 mm
Edge width: 10 mm

封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
切断方式: 花纹刀或密齿刀切断
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: touch screen settings or photo-eye tracking cursor
排气方式: 针孔排气或海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
气压: 0.4-0.8Mpa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (air compressor is provided by the customer)
电压: 220V 50Hz (国外60Hz使用需换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)
外形尺寸: 1150(L)×720(W)×1465(H)mm (含成品输送机)
Dimensions: 1150 (L) × 720 (W) × 1465 (H) mm (including finished conveyor)

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260双盘点数/定位

Two vibrating feeders with count or position

- 双振盘同时理料出料，速度快
- 每次最多可混合包装两种产品
- 性价比高实用性超强的热销款

- Two vibrating bowls organize and feed at the same time, so the speed is fast.
- Mix up to two products at a time.
- Cost-effective, practical and hot sales.

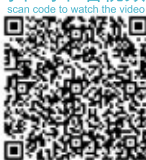
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性能参数 Performance parameter

制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)
制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 20-60 包/分钟 (以实际测量为准)
Packing speed: 20 - 60 packs / minute
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
切断方式: 花纹刀或密齿刀切断
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: touch screen settings or photo-eye tracking cursor

扫一扫 看视频



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260系列 Series



实用 简便 标准
Practical Simple Standard

扫一扫 看视频



- Mix up to three products at a time.
- Select fiber optic counting or cylinder positioning.
- The machine runs smoothly, has high visibility and is easy to operate.

★适合要求袋子宽度150 mm以内，振动盘能自动理料的所有产品，如食品糖果，奶片；药片药丸胶囊；五金紧固件螺栓、螺母、垫圈等；家具卫浴配件、玩具★
Suitable for packaging all products that require a bag width of 150 mm or less, and the vibrating bowls can automatically organize, such as candy, tablets, pills, capsules, all kinds of hardware products that are not hooked up, and toy blocks, furniture accessories.

260三盘点数/定位

Three vibrating feeders with count or position

- 产品特性选择光幕点数或定位
- 每次最多可混合包装三种产品
- 运行平稳可视化高操作易上手

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-50 包/分钟(以实际测量为准)
Packing speed: 10 - 50 packs / minute
计量范围: 1-N (袋子能容纳、机器能封合范围内)
Measuring range: 1 - N (the bag can be loaded and sealed)
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding
切断方式: 花纹刀/锯齿刀
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
排气方式: 针孔排气或海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)

260四盘点数/定位

Four vibrating feeders with count or position

- 四盘可选同时出料或单独出料
- 编译程序, 振盘缺料停机报警
- 定量配方等多种功能均可实现

扫一扫 看视频



性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm(更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-50 包/分钟(以实际测量为准)
Packing speed: 10 - 50 packs / minute
计量方式: 光幕点数/轨道定位计数
Measurement method: fiber optic counting / cylinder positioning
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封边宽度: 10 mm (默认, 其他规格可定制)
Edge width: default 10 mm
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
切断方式: 花纹刀/密齿刀
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)
电压: 220V 50Hz (国外60Hz使用需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)

- Multiple sets of target control and other functions can be realized.
- Based on the compiler, automatically stop when the bowls lacks materials.
- Four disks can be selected for simultaneous discharge or single discharge.



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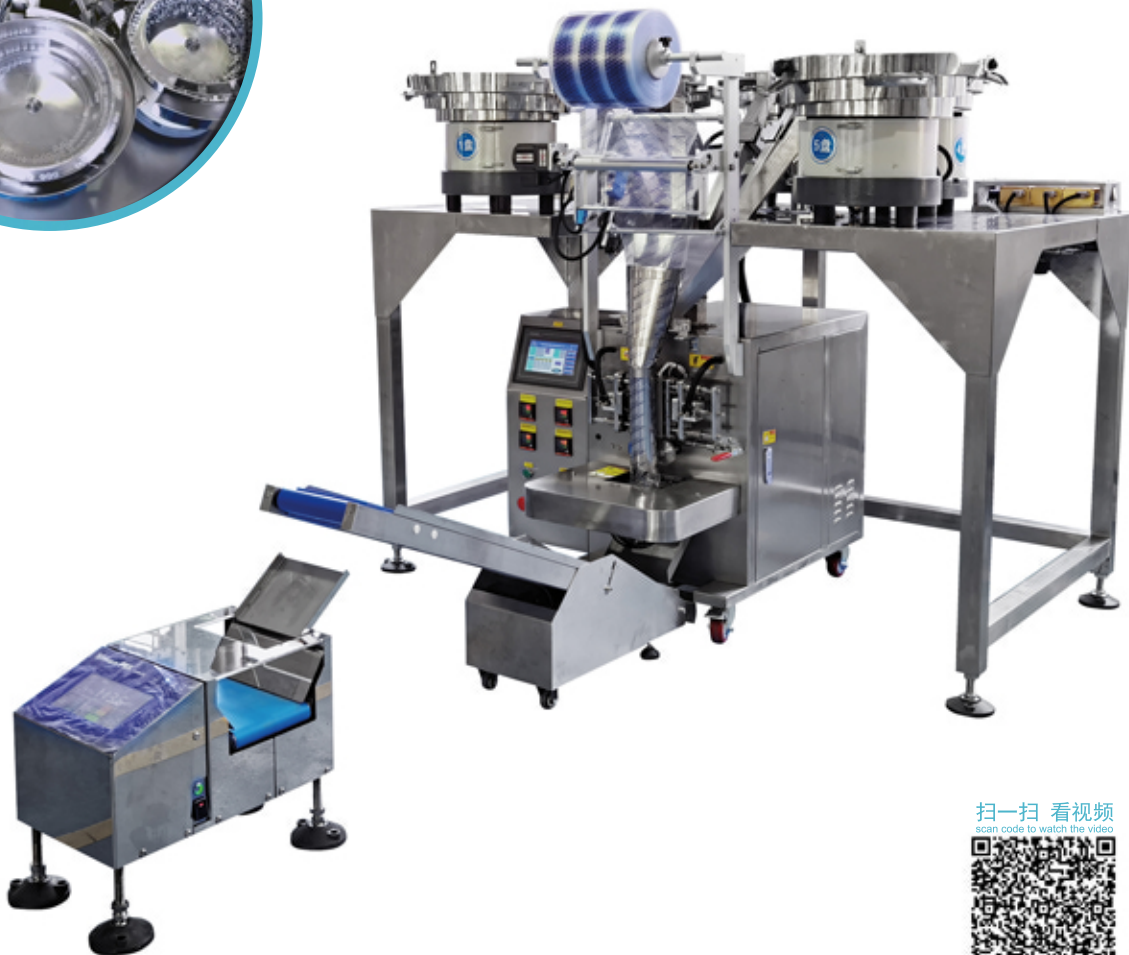


- A variety of products are mixed at the same time.
- Machine runs smoothly and can be customized with more functions.
- It comes in a variety of sizes and can achieve a variety of packaging.

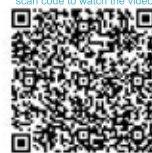
260多盘系列

Multiple vibrating feeders series

- 混合产品，多款选择
- 多种尺寸，多样包装
- 运行平稳，定制功能



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★适合要求袋子宽度150 mm以内，
各类需要混合包装的固体产品，如：
Suitable for packaging all products that require a bag width of 150 mm or less.
紧固件类的螺栓、螺母、垫圈、铆钉，
and need to be mixed and packaged, such as fastener bolts, nuts, gaskets, rivets, toys,
玩具类的乐高积木、骰子色子、小玩偶，
bricks, dices, furniture accessories, three-in-one, bathroom fittings and other hardware.
家具配件的三合一、卫浴配件的连接件★

性能参数 Performance parameter

制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm (更换成型器改变袋子宽度)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-30 包/分钟 (以实际测量为准)
Packing speed: 10 - 30 packs / minute
计量方式: 光幕点数或直轨定位
Measurement method: fiber optic count / cylinder positioning
外形尺寸: 1300 (L) × 2000 (W) × 1600 (H) mm (含成品输送机)
Dimensions: 1300 (L) × 2000 (W) × 1600 (H) mm (including feeder and finished conveyor)

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- Heightening machine chassis can provide hanging holes such as euro hole, round hole.
- Clean and hygienic, a good helper for production and packaging.
- 4 or 6 station measuring cups for accurate measurement.



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★适合要求袋子宽度150 mm以内，120目以上易流动的颗粒，例如中药颗粒冲剂、固体饮料如速溶咖啡、奶茶、红糖姜茶、调味料、白糖、大米、食盐、药粉等★
Suitable for packaging all products that require a bag width of 150 mm or less, and more than 120 mesh and easy to flow, such as solid beverage, instant coffee, milk tea, sugar, rice, salt, pepper.

260(H)量杯颗粒

Rotary measuring cups for granules

- 4个或6个工位量杯，计量准确
- 加高主机，可打飞机孔等挂孔
- 干净卫生，生产包装的好帮手

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 260 mm (最宽)
Film width: 260 mm (widest)
制袋长度: 150 mm以内 (屏幕设置)
Bag length: less than 150 mm (can be set on screen)
制袋宽度: 70-120 mm (改变宽度更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 20-35 包/分钟 (以实际测量为准)
Packing speed: 20 - 35 packs / minute
计量方式: 颗粒量杯
Measurement method: Rotary measuring cups
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封合模式: 背封
Sealing mode: back sealing
制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
切断方式: 花纹刀/密齿刀
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
排气方式: 海绵排气
Exhaust method: pinhole exhaust or sponge exhaust
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)

260螺杆粉剂

Spiral unloading rod for powder

- 多种螺杆，粉剂实用
- 气动阀门，防止漏粉
- 更换简易，清洁方便

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
薄膜宽度: 320 mm (最宽)
Film width: 320 mm (widest)
制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (may pull bags twice)
制袋宽度: 70-150 mm (宽度改变换成型器及模具)
Bag width: 70 - 150 mm (replacement of the former to change width)
包装速度: 10-60 包/分钟 (以实际测量为准)
Packing speed: 10 - 60 packs / minute
计量方式: 螺杆粉剂
Measurement method: Spiral unloading rod
封合压纹: 直纹/网纹/平纹
Sealing embossing: straight / textured / plain
封边宽度: 10 mm
Edge width: 10 mm
封合模式: 背封或三边封
Sealing mode: back sealing or three sides sealing
切断方式: 花纹刀或密齿刀
Cutting knife: serrated knife or dense serrated knife
袋长控制: 显示屏设置或光电跟踪光标
Bag length control: screen or photo-eye tracking cursor
气压: 0.4-0.8 MPa (空压机由客户提供)
Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)
电压: 220V 50Hz/60Hz
Voltage: 220V 50Hz (60Hz need to replace accessories)

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- Easy to replace and clean.
- Various spiral unloading rod sizes, suitable for powders.
- Pneumatic valve opens and closes to prevent powder leakage.



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260泵式液体

Pump types for liquid

- 挤压抽取，膏体液体
- 操作简单，工作稳定
- 机构合理，安全可靠

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film such as OPP, CPP, PE

薄膜宽度: 320 mm (最宽)

Film width: 320 mm (widest)

制袋长度: 280 mm以内 (单次拉袋140 mm)

Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (换成型器改变袋子宽度)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 10-60 包/分钟 (以实际测量为准)

Packing speed: 10 - 60 packs / minute (subject to actual measurement)

计量范围: 1-5 ml / 5-50 ml

Measuring range: 1 - 5 ml / 5 - 50 ml

封合压纹: 直纹/网纹/平纹

Sealing embossing: straight / textured / plain

封边宽度: 10 mm 或其他规格

Edge width: 10 mm or others

封合模式: 背封或三边封

Sealing mode: back sealing or three sides sealing

切断方式: 花纹刀/密齿刀

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电跟踪光标

Bag length control: touch screen settings or photo-eye tracking cursor

制袋装置: 象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

电压: 220V 50Hz/60Hz

Voltage: 220V 50Hz (60Hz need to replace accessories)



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- Pump type squeeze to extract paste or liquid.
- The operation is simple and the machine operates stably.
- The machine structure is reasonable and the operation is safe.

★适合要求袋子宽度150 mm以内，液体酱料如酱油、蕃茄酱、果汁、蜂蜜、水等★
Suitable for packaging bag widths within 150 mm, liquid sauces such as soy sauce, tomato sauce, juice, honey, water, etc.

260(H)三角包

Triangle bag

- 三角包装，精美别致
- 操作简单，容易维护
- 可配振盘量杯螺杆等

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film

薄膜宽度: 260 mm (最宽)

Film width: 260 mm (widest)

制袋长度: 100 mm以内 (根据袋子尺寸而定)

Bag length: less than 100 mm (Depends on bag size)

制袋宽度: 最宽60 mm (改变宽度换成型器)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: 15-25 包/分钟 (以实际测量为准)

Packing speed: 15 - 25 packs / minute

计量范围: 根据理料系统而定

Measuring range: Depends on the sorting material system

封合模式: 三角包

Sealing mode: Triangle bag

制袋装置: 象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式: 花纹刀或密齿刀

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电跟踪光标

Bag length control: screen or photo-eye tracking cursor

★适合要求袋子宽度150 mm以内，茶叶、食品、粮食、种子、果脯等医药颗粒及小型非黏固性固体★
Suitable for tea, food, grain, seeds, preserved fruits and other pharmaceutical particles and small non-cohesive solids requiring bag widths within 150 mm.



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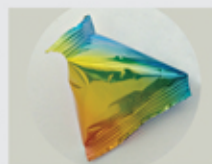


- Simple operation and easy maintenance.
- Triangular bag packaging, exquisite and unique.
- Can be equipped with vibrating feeders, measuring cups, spiral rod, etc.

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- Three-station bag feeding, compact structure.
- Double-pull sealing, the seal is firm and air-proof.
- Independent air storage tank makes bag clamping stable.

- Integrated conveyor belt, no stacking of finished products.
- The powder has a stirring function to make the feeding more uniform.
- Double-door design, convenient for debugging, no need to step back.

★适合预制袋最大尺寸180×250 mm, 四边封或异型袋, 可包装颗粒、粉剂、药品、小型五金件等产品★

Suitable for prefabricated bags with a maximum size of 180×250 mm, which can package granules, powders, medicines, small hardware, etc.

给袋-双盘点数

Vibrating feeders with count or position

- 双拉封合, 封口牢固不漏气
- 三工位给袋, 结构小巧
- 独立储气罐夹袋稳定



给袋-螺杆粉剂

Granule or powders or liquid

- 一体化输送皮带, 成品不堆叠
- 粉剂带有搅拌功能, 给料更均匀
- 双开门设计, 调试方便, 不用后退

性能参数 Performance parameter

包装材料: 预制袋

Film material: prefabricated bags

袋子宽度: 80- 180 mm

Bag width: 80 - 180 mm

制袋长度: 100- 250 mm

Bag length: 100 - 250 mm

包装速度: 10-20 包/分钟 (以实际测量为准)

Packing speed: 10 - 20 packs / minute (subject to actual measurement)

计量方式: 光幕点数/颗粒量杯/粉剂螺杆

Measuring method: Fiber optic counting / Measuring cups / Spiral unloading rod

封合压纹: 直纹/网纹/平纹

Sealing embossing: straight or textured or plain

平移电机: 闭环步进电机

Translation motor: closed loop stepper motor

封口模式: 热压封合

Sealing mode: heat pressure sealing

排气方式: 海绵排气

Exhaust method: sponge exhaust

气压: 0.4-0.8Mpa (空压机由客户提供)

Air pressure: 0.4-0.8 Mpa (air compressor is provided by the customer)

电压: 220V 50Hz/60Hz

Voltage: 220V 50Hz (60Hz need to replace accessories)

主机外形: 1100 (L) × 900 (W) × 860 (H) mm

Dimensions: 1100 (L) × 900 (W) × 860 (H) mm



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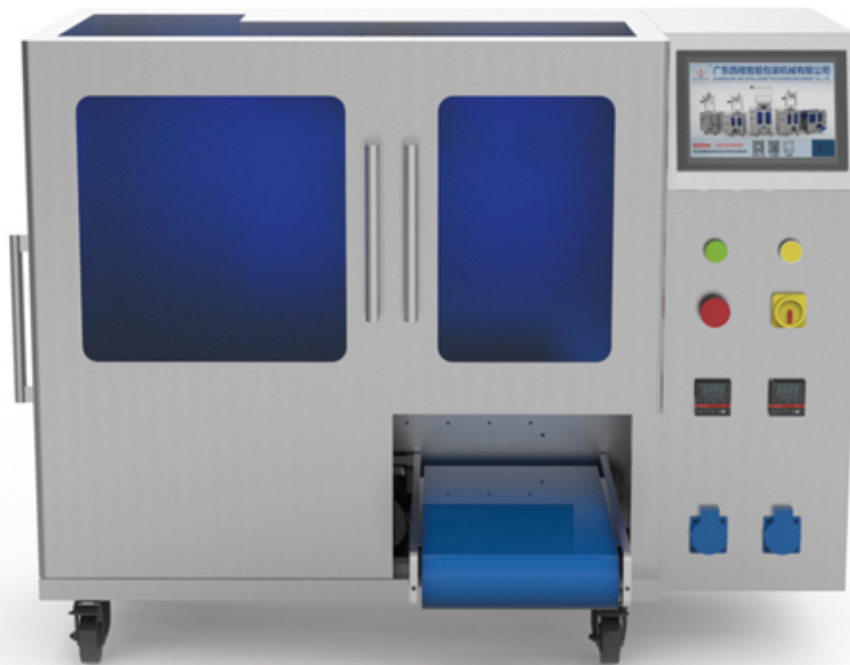




Prefabricated
Bags

给袋系列

Series



外观小巧 袋型美

Compact appearance, Bag is beautiful in shape

6头称可罐可袋

6 heads of weighing for pouch or can packaging

- 最多可六种物料同时混合包装
- 同种物料先到先下，提高效率
- Z型拖斗盒子，方便后续加料



- Z-shaped chain hoppers to facilitate subsequent feeding.
- Up to six materials can be mixed and packaged at the same time.
- Materials of the same kind are placed on a first-come, first-served basis to improve efficiency.

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异形多格盒子灌装

Special-shaped multi-grid boxes filling

- 可同时满足多格，成品分类美观
- 称重计量包装，重量误差较小
- 独立电子称控制，不会混料



- Weighing packaging, the weight error is small.
- Independent electronic scale control, materials will not be mixed.
- Can satisfy multiple grids at the same time, and the finished products are classified beautifully.

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十二头称混合瓶装

Cartons packaging used 12 heads of weighing

- 不同大小的瓶身亦可方便调节
- 人工放瓶，可对接自动封盖
- 可任选多种物料搭配下料



- A variety of materials can be selected for feeding.
- Carton of different sizes can also be easily adjusted.
- The cartons can be placed manually and can be connected to automatically seal the lid equipment.

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Canning 灌装系列 Series



卫生高效 袋瓶罐
Hygienic and efficient Pouch/ Box/ Carton

上走纸水平枕式

Top Film Feed Pillow Packaging Machine

- 水平式包装，不损伤物料产品
- 定位停机，不沾刀，不浪费膜
- 传动系统简洁，方便维护保养

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film

薄膜宽度: 250 mm (最宽)

Film width: 250 mm (widest)

制袋长度: 65-190 mm 或 120-280 mm

Bag length: 65 - 190 mm or 120 - 280 mm

制袋宽度: 30-110 mm (更换成型器改变袋子宽度)

Bag width: 30 - 110 mm (replacement of the former to change width)

包装速度: 40-230 包/分钟

Packing speed: 40 - 230 packs / minute

产品高度: 40 mm (最高)

Product height: 40 mm (maximum)

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- Positioning stop, no knife sticking, no waste of film.
- The transmission system is simple and easy to maintain.
- Horizontal packaging, no damage to materials and products.

下走纸水平枕式

Bottom Film Feed Pillow Packaging Machine

- 温度独立控制，适合多种材质
- 双变频器控制，袋长即设即切
- 三伺服带检测功能，不走空袋

性能参数 Performance parameter

封合模式: 背封

Film material: heat sealable composite film

薄膜宽度: 最宽250 mm

Film width: 250 mm (widest)

制袋长度: 65-190 mm 或 120-280 mm

Bag length: 65 - 190 mm or 120 - 280 mm

制袋宽度: 30-110 mm (更换成型器)

Bag width: 30 - 110 mm (replacement of the former to change width)

排气方式: 针孔排气或海绵排气

Packing speed: 40 - 230 packs / minute

产品高度: 最高40 mm

Product height: 40 mm (maximum)

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- Double inverter control, bag length can be set and cut.
- Three servo motors with detection function, no empty bags.
- Independent temperature control, suitable for a variety of materials.

水平拖斗立式包装

Horizontal chain hoppers vertical packaging

- 不锈钢盒子，绒布底紧固耐用
- 多种产品连续间隔包装不切断
- 急停按钮随时停机，安全生产

性能参数 Performance parameter

制袋长度: 280 mm以内(两次拉袋, 屏幕可调长短)

Bag length: less than 280 mm (may pull bags twice)

制袋宽度: 70-150 mm (更换成型器改变袋子宽度)

Bag width: 70 - 150 mm (replacement of the former to change)

包装速度: 15-45 包/分钟 (以实际测量为准)

Packing speed: 15 - 45 packs / minute (subject to actual)

包装数量: 袋子可容纳均可

Measuring range: 1 - N (the bag can be loaded and sealed)

物料要求: 大小比成型器内径小

Product requirement: smaller than the inner diameter of the former

封合模式: 背封

Sealing mode: back sealing

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- Stainless steel hoppers with velvet stuck to the bottom, fastening and durable.
- Multiple products can be packaged continuously at intervals without cutting off.
- The emergency stop button can stop the machine at any time for safe production.



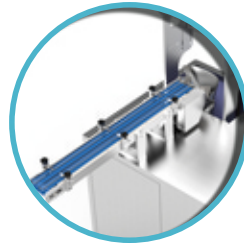
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semi-
automatic

半自动系列 Series



手投-平台

Manual feeding - Workbench

性能参数 Performance parameter

薄膜宽度: Max. 320 / 520 mm (与主机选择有关)
Film width: Max. 320 mm / 520 mm (Related to model selection)
 制袋长度: Max. 280 mm (与主机选择有关)
Bag length: Max. 280 mm (Related to model selection)
 制袋宽度: 70- 150 / 250 mm (不同尺寸需更换成型器)
Bag width: 70 - 150 / 250 mm (replacement of the former and mold to change width)
 膜卷直径: Max. 320 / 520 mm (与主机选择有关)
Film roll diameter: Max. 320 mm / 520 mm (Related to model selection)
 包装速度: 20-40 包/分钟 (与袋子尺寸有关)
Packing speed: 20 - 40 packs / minute (subject to actual measurement)
 产品要求: 物料需要比成型器内口径小
Product requirement: needs to be smaller than the inner diameter of the former
 薄膜厚度: 0.04-0.08 mm
Film thickness: 0.04 - 0.08 mm
 平台尺寸: 800 (L) × 770 (W) mm
Platform size: 800 (L) × 770 (W) mm



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手投-皮带

Manual feeding - Belt

性能参数 Performance parameter

薄膜宽度: Max. 320 / 520 mm (与主机选择有关)
Film width: Max. 320 mm / 520 mm (Related to model selection)
 制袋长度: Max. 280 mm (与主机选择有关)
Bag length: Max. 280 mm (Related to model selection)
 制袋宽度: 70-150 / 250 mm (不同宽度尺寸需更换成型器)
Bag width: 70 - 150 / 250 mm (replacement of the former and mold to change width)
 膜卷直径: Max. 320 / 520 mm (与主机选择有关)
Film roll diameter: Max. 320 mm / 520 mm (Related to model selection)
 包装速度: 15-35 包/分钟 (与袋子尺寸物料特性等有关)
Packing speed: 15 - 35 packs / minute (subject to actual measurement)
 包装数量: 袋子可容纳均可
Product requirement: needs to be smaller than the inner diameter of the former
 薄膜厚度: 0.04-0.08 mm
Film thickness: 0.04 - 0.08 mm
 电源规格: 220 V 50Hz (60Hz需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)



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使用广 方便调度

Wide range of use Convenient scheduling

符合人体工程学

Ergonomic structure



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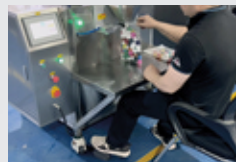
工作环境更舒适

More comfortable working environment



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scan code to watch the video



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适合频繁换物料

Suitable for frequent material changes



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有效提高生产率

Effectively improve productivity



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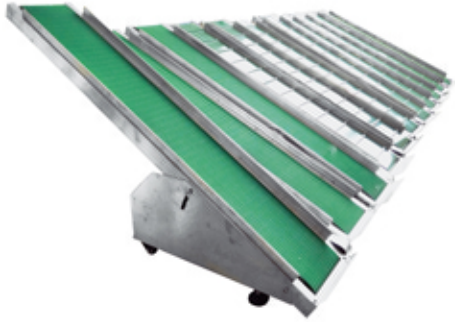


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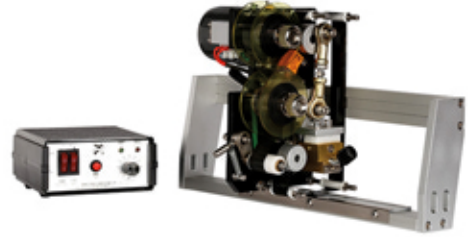
成品输送机

Finished Conveyor



字粒打码机

Hot Stamping Ribbon Coding



定制输送机

Customized Conveyor



热转印打码

Thermal Transfer Coding



单斗上料机

Single Bucket Elevator



自动贴标机

Instant Printing Labeling



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Optional 选配系列 Series



重量筛选称 (检测称) Weight selection scale

性能参数 Performance parameter

最大称量: 100g;
 Maximum weighing: 100g;
 数据接口: RS232;
 Data interface: RS232;
 显示精度: $\pm 0.1g$;
 Display accuracy: $\pm 0.1g$;
 显示屏: 触摸屏式;
 Display: touch screen;
 电源电压: 220VAC, 50HZ;
 Power supply voltage: 220VAC, 50HZ;
 电机: 无刷电机, 功率100W;
 Motor: brushless motor, power 100W;
 机架材质: 铝合金型材+不锈钢护罩;
 Frame material: aluminum alloy profile + stainless steel shield;
 传送带: 220mm*150mm (轴距/带宽);
 Conveyor belt: 220 mm * 150 mm (wheelbase/bandwidth)

★用于检测单包成品重量与设定目标是否相符, 并由皮带分选装置筛选出产品符合标准的产品。即符合标准的产品在一侧, 不符合标准的产品在另一侧。★
 It is used to check whether the weight of a single package matches the target, and sort the product by belt. That is, the product conforming to the standard is on one side, and the unqualified product is on the other side. ★

扫一扫 看视频



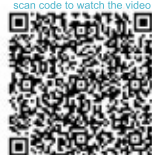
两段式/三段式选别称 Two-stage / Three-stage Weight Checker

性能参数 Performance parameter

最大称量: 200g;
 Maximum weighing: 200g;
 数据接口: RS232;
 Data interface: RS232;
 显示精度: $\pm 0.1g$;
 Display accuracy: $\pm 0.1g$;
 显示屏: 触摸屏式;
 Display: touch screen;
 电源电压: 220VAC, 50HZ;
 Power supply voltage: 220VAC, 50HZ;
 电机: 无刷电机, 功率100W;
 Motor: brushless motor, power 100W;
 机架材质: 铝合金型材+不锈钢护罩;
 Frame material: aluminum alloy profile + stainless steel shield;
 称重段尺寸: 250mm*100mm;
 Weighing section size: 250 mm * 100 mm

★集合了高速动态处理技术, 自适应无噪调速技术, 具备富有经验的机电一体化生产控制工艺, 使之适用于不同重量物品的高速在线检重、分选及统计分析, 最高检测精度可达 $\pm 0.05g$ ★
 It combines high-speed dynamic processing, adaptive noise-free speed control technology, and has an experienced mechatronics production control technology, which is suitable for high-speed online check weighing, sorting and statistical analysis of different weight items. The highest detection accuracy can reach $\pm 0.05g$.

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多样化配套设备 Diversified additional equipments

PE/复合PE膜包装

Packaging film containing PE

- PE成份较高的包装膜专用机器
- 采用特殊的模具辅助控制温度
- 可采用特殊纹路封边无需排气

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜

Film material: heat sealable composite film

制袋长度: 280 mm以内 (需两次拉袋, 屏幕可调长短)

Bag length: less than 280 mm (may pull bags twice)

制袋宽度: 70-150 mm (更换成型器改变袋子宽度)

Bag width: 70 - 150 mm (replacement of the former to change width)

包装速度: Max. 15 包/分钟 (以实际测量为准)

Packing speed: Max. 15 packs / minute (subject to actual measurement)

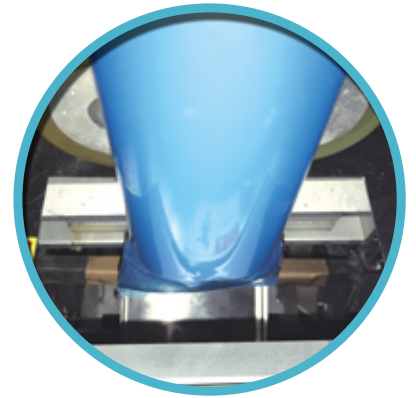
封合压纹: 直纹/网纹/平纹/格纹

Sealing embossing: straight / textured / plain

PE成份的包装膜韧性展示
Toughness display of packaging film containing PE



内部结构展示
Some internal structures



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- Special packaging machine for PE.
- Special mold to control temperature.
- Special grain sealing can be used without exhausting.

制袋装置: 象鼻成型、气动封合及切断

Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式: 花纹刀或密齿刀切断

Cutting knife: serrated knife or dense serrated knife

袋长控制: 显示屏设置或光电跟踪光标

Bag length control: screen or photo-eye tracking cursor

排气方式: 针孔排气/海绵排气/格纹排气

Exhaust method: pinhole exhaust / sponge exhaust / grid exhaust

气压: 0.4-0.8Mpa (空压机由客户提供)

Air pressure: 0.4-0.8 Mpa (please bring your own air compressor)

电压: 220V 50Hz (国外60Hz使用需换配件)

Voltage: 220V 50Hz (60Hz need to replace accessories)

外形尺寸: 1150(L) × 720(W) × 1465(H) mm (含成品输送机)

Dimensions: 1150 (L) × 720 (W) × 1465 (H) mm (including finished conveyor)

★适合要求袋子宽度150 mm以内, 使用含PE成份的包装膜, 振盘能自
Suitable for packaging all products that require a bag width of 150 mm or less, and the vibrating disk can automatically organize, such as food candy, milk tablets, pills, capsules; all kinds of hardware products that are not hooked up, fastener
片; 药片药丸胶囊; 五金紧固件螺栓、
bolts, nuts, furniture accessories, etc.
螺母、垫圈、家具连接杆、卫浴配件等★



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Other 其他系列 Series

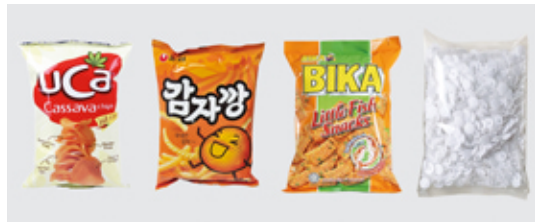


性能参数 Performance parameter

薄膜宽度: Max. 420 mm
 Film width: 420 mm (widest)
 制袋长度: 80-300 mm
 Bag length: 80 - 300 mm
 制袋宽度: 60-200 mm
 Bag width: 60 - 200 mm
 膜卷直径: Max. 320 mm
 Film roll diameter: Max. 320 mm
 包装速度: 15-60 包/分钟
 Packing speed: 15 - 60 packs / min
 计量范围: 150-1500 ml
 Measuring range: 150 - 1500 ml
 薄膜厚度: 0.04-0.08 mm
 Film thickness: 0.04 - 0.08 mm
 制袋装置: 翻领成型及气动封切
 Bag making device: lapel molding

称重头数: 10
 Number of weighing heads: 10
 称量容量: 1300 mL
 Weighing capacity: 1300ml
 称量重量: Max. 6500 g
 Weighing weight: Max. 6500g
 称重范围: 10-800 g/次
 Weighing range: 10 - 800 g / time
 称重速度: Max. 70 包/分
 Weighing speed: Max. 70 packs / m
 工作电压: AC110/220 V
 Operating voltage: AC110 / 220 V
 电源频率: 50/60 Hz
 Power frequency: 50 / 60 Hz
 电流功率: 8 A 1.0 KW
 Power: 8A, 1.0KW

翻领包装机组 Vertical Form Fill and Seal Bagger



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专用 常用 稳定
 Special Commonly Stable

- Bicycle spoke nipples industry designated.
- Two or four channels vibrating feeders with single bucket elevator.
- A single type and a large number of packages, priority is given to weighing.

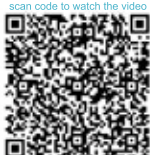
包装粒数 PACKING PARTICLE	双通道点数产能 Two channels capacity			四通道点数产能 Four channels capacity		
	每分钟	每小时	每天	每分钟	每小时	每天
288	2	120	960	3-4	180	1440
144	4	240	1920	6-9	480	3840
72	8	480	3840	13-15	840	7200
36	16	960	7680	19-22	1200	9600
18	18	1080	8640	20-25	1320	10560



双盘四通道

4 channels with 2 vibrating

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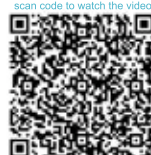
性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
 制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)
 制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
 封合模式: 背封
Sealing mode: back sealing
 制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
 切断方式: 花纹刀切断
Cutting knife: serrated knife
 袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen settings or photo-eye tracking cursor
 气源气压: 0.4-0.8Mpa (空压机请客户自备)
Air pressure: 0.4 - 0.8 Mpa (air compressor is provided by the customer)
 电源电压: 220V 50Hz (国外60Hz需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)
 理料通道: 4个
Number of channels: 4
 计量方式: 光幕计数
Measuring method: fiber optic counting

上料分盘四通道

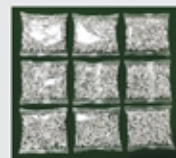
4 channels with distribution system

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性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film
 制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)
 制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)
 封合模式: 背封
Sealing mode: back sealing
 制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting
 袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen settings or photo-eye tracking cursor
 气源气压: 0.4-0.8Mpa (空压机请客户自备)
Air pressure: 0.4 - 0.8 Mpa (air compressor is provided by the customer)
 电源电压: 220V 50Hz (国外60Hz需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)
 理料通道: 4个
Number of channels: 4
 计量方式: 光幕计数
Measuring method: fiber optic counting
 加料方式: 单斗上料机, 分料结构使每个盘均匀加料
Adding method: single bucket elevator, the distribution structure allows each bowls to be evenly fed





辐条帽头包装

Special for bicycle spoke nipples

- 双通道或四通道配合自动上料
- 单一帽头量多可优先考虑称重
- 自行车辐条帽头行业指定专用



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双盘称重补数

Fiber counting replenishing weighing

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film

制袋长度: 280 mm以内 (单次拉袋140 mm)
Bag length: less than 280 mm (Single pull bag length is 140 mm)

制袋宽度: 70-150 mm (改变宽度需更换成型器)
Bag width: 70 - 150 mm (replacement of the former to change width)

封合模式: 背封
Sealing mode: back sealing

制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting

切断方式: 花纹刀切断
Cutting knife: serrated knife

袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen settings or photo-eye tracking cursor

气源气压: 0.4-0.8Mpa (空压机请客户自备)
Air pressure: 0.4 - 0.8 Mpa (air compressor is provided by the customer)

电源电压: 220V 50Hz (国外60Hz需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)

计量方式: 称重补数
Measuring method: fiber optic counting replenishing weighing

计量范围: 100 g-3 kg
Measuring range: 100 g - 3 Kg

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称重补数连袋

Continuous bag of replenishing

性能参数 Performance parameter

包装材料: OPP/CPP/PE等可热封复合膜
Film material: heat sealable composite film

制袋长度: 350 mm以内 (具体与所选主机相关)
Bag length: less than 350 mm (Related to model selection)

制袋宽度: 140-250 mm (改变宽度需更换成型器)
Bag width: 140 - 250 mm (replacement of the former to change width)

封合模式: 背封
Sealing mode: back sealing

制袋装置: 象鼻成型、气动封合及切断
Bag making device: elephant trunk molding, pneumatic sealing and cutting

袋长控制: 显示屏设置或光电眼跟踪光标
Bag length control: screen settings or photo-eye tracking cursor

气源气压: 0.4-0.8Mpa (空压机请客户自备)
Air pressure: 0.4 - 0.8 Mpa (air compressor is provided by the customer)

电源电压: 220V 50Hz (国外60Hz需更换配件)
Voltage: 220V 50Hz (60Hz need to replace accessories)

计量方式: 称重补数
Measuring method: fiber optic counting replenishing weighing

计量范围: 100 g-3 kg
Measuring range: 100 g - 3 Kg

连袋功能: 指定袋子数量后再进行切断
Continuous bag: Cut after specifying the number of bags



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420十六盘

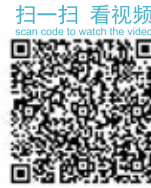
Sixteen vibrating feeders



420主机采用三菱PLC系统
420 series with Mitsubishi PLC
十六套振动理料盘及计数系统
16 sets of vibrating and Fiber Optic Counting systems
不锈钢拖斗（盒）及八台支架
Stainless steel chain hoppers and 8 support platforms
自动喂料系统
Automatic feeding system
成品输送机
Finished conveyor

420十九盘

Nineteen vibrating feeders



420主机采用三菱PLC系统
420 series with Mitsubishi PLC
十九套振动理料盘及计数系统
19 sets of vibrating and Fiber Optic Counting systems
不锈钢拖斗（盒）及九台支架
Stainless steel chain hoppers and 9 support platforms
两个人工手投放料平台
Two manual feeding workbenches
成品输送机
Finished conveyor

320十盘

Ten vibrating feeders



翻领主机采用三菱PLC系统
Vertical Form Fill and Seal Bagger with Mitsubishi PLC
六套振动理料盘及计数系统
6 sets of vibrating and Fiber Optic Counting systems
不锈钢拖斗（盒）及四台支架
Stainless steel chain hoppers and 4 support platforms
独立控制电箱及热转印打码
Independent electric box and Thermal transfer coding
成品输送机
Finished conveyor

520十八盘

Eighteen vibrating feeders



520主机采用三菱PLC系统
520 series with Mitsubishi PLC
十八套振动理料盘及计数系统
18 sets of vibrating and Fiber Optic Counting systems
不锈钢拖斗（盒）及六台支架
Stainless steel chain hoppers and 6 support platforms
独立控制电箱及隔音罩六套
6 sets of noise reduction enclosures
热转印打码及成品输送机
Thermal transfer coding and Finished conveyor



Non-standard

非标系列 Series



接生产线自动包装

Packaging Linked to Production Line

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热收缩自动包装

Automatic Heat Shrink Packaging

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40头称自动包装

40 heads of weighing

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多物料定制包装

Customized for Multiple Materials

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按需定制

Customized on demand

“

与价值观相符的客户做设备
为价值观相符的客户做服务

”

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Building 2, Wanyang Innovation Park, No. 82, Five-Star Section, Xiaotang Industrial Avenue, Nanhai District, Foshan City, Guangdong Province

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视频号

Videos



抖音号

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